

SOP - Standard Operation Procedure

Door skin seams with LM build seam sealer

1. DEGREASE THE SURFACE

Degrease the surface and apply the masking tape according to the size of seals to achieve.

2. APPLY A BEAD OF SEALANT

Apply a bead of sealant between the two tapes without special care as the product will tend to spread itself.

3. SPREAD THE PRODUCT

Spread the product with a flexible rubber, plastic or cardboard spatula until reaching the desired thickness.

4. REMOVE THE TAPE

Remove the tape and the product will automatically round at the edges without smudging to faithfully match the original OEM's effects. The product can be over-painted immediately after the application.

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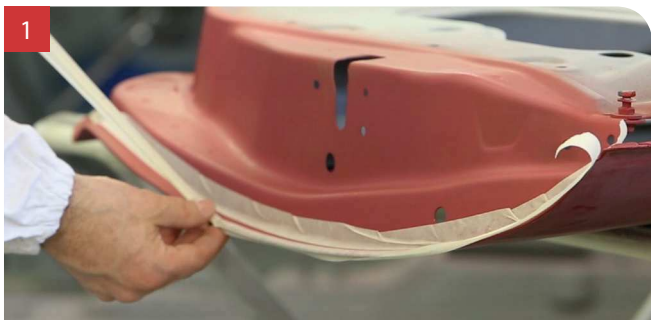
polymix

bonding solutions

Automotive Collision Repair Industry



working time	sanding time	painting time
15 minute		30 minute



polymix

bonding solutions

Polymix blue labeled cartridges are 2k PU sealants, available in 3 different formulations to meet any specific need. Specially designed to easily reproduce the shapes and effects of OEM sealing seams.

One of the most used products in the collision repair market, perfectly replicates the sprayed effect, the brushed effect, the round door gasket and many other forms of OEM sealants.

This range of products allows the repairer to create an invisible repair even when some types of OEM effects are more difficult to match.

To recap:

- Will not shrink, harden or crack
- Non-sag formula duplicates OEM sealers
- Fast cure increases productivity
- OEM shapes matching
- Direct to metal
- Paintable immediately



Article Number	Polymix automotive products	Cartridges sizes	Product color	Working time*	Painting time	Application
SEAM SEALER - SELF LEVELING						
PL.5001.050 PL.5001.200	POLYMIX Self Leveling Seam Sealer	1,7 fl oz - 6,76 fl oz 50ml - 200ml	Grey Ochre	15 minutes	30 minutes	Self-Leveling Seam Sealer is a two component urethane seam sealer used to match the OEM seams for trunk seams, drip rails, roof seams and core supports.

* Polymix working time and sanding time are referred to a room temperature of 20°C, performances may change due to temperature variation



Article Number	Polymix automotive products	Cartridges sizes	Product color	Working time*	Painting time	Application
SEAM SEALER - LM - LOW/MEDIUM BUILD						
PL.5006.050 PL.5006.200	POLYMIX LM Build Seam Sealer	1,7 fl oz - 6,76 fl oz 50ml - 200ml	Grey Ochre	15 minutes	30 minutes	Two part urethane non-sag seam sealer duplicates a factory appearance on truck bed seams, tooled door skin seams, floor pan seams, core support seams. To be used to re-create the sprayed effect.

* Polymix working time and sanding time are referred to a room temperature of 20°C, performances may change due to temperature variation



Article Number	Polymix automotive products	Cartridges sizes	Product color	Working time*	Painting time	Application
SEAM SEALER - HIGH BUILD						
PL. 5005.050 PL. 5005.200	POLYMIX High Build Seam Sealer	1,7 fl oz - 6,76 fl oz 50ml - 200ml	Grey Ochre	15 minutes	30 minutes	Two part urethane for use in vertical or horizontal seams to match OEM sealers applied in rectangular shaped bead. Non-sagging, non-flowing. To be used to re-create the sprayed and brushed effect.

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